

Dear Reviewer,

Thank you for your effort in making our paper more readable. Our answers to your suggestions are written in italic.

Comments and Suggestions for Authors

The manuscript was significantly improved. Nevertheless, there are still some further comments that should be considered. These are:

- There are some unclarities with the welding parameters used. In the Line 121 it was stated that a welding current of 250 A was used. In the Line 172 a welding current of 300 A is indicated. In contrast, a EWM Tetrix230 TIG welding machine was used, which can only supply 230 A. Please check and, if necessary, correct this information;

Yes, we used EWM Tetrix 300, it is modified.

- Check the table numbering. The number 3 appears twice in the text;

Yes, the second is Table 4.

- Line 207-208: Fracture mode is fully ductile, with a notable necking, as shown in Figure 6. Do you mean Figure 7? Check the references to the figures.

Corrected.

- Please unify the writing style: Figures 9a and b or Figure 8c) and d)

All figure captions are unified.

- Please add a scale bar to the Figure 10.

Done.

Again, thank you for evaluating our work and an attempt to make it better.

Many kind regards, authors